

# Extended Parts Advantage

Exterior Part Inspections / Replacements

**RELIANCE**  
CUSTOM BUILDS 

**REMOVE | CLEAN | INSPECT | INSTALL**

Take your **New or Remanufactured Reliance Cummins® Long Block** to the next level with our Extended Parts Advantage.

## FUEL



Injection Pump



Injectors



Transfer Pump

## AIR



Manifold  
(Offset-Mount Turbo)



Manifold  
(Center-Mount Turbo)



Turbochargers

## AUXILIARY



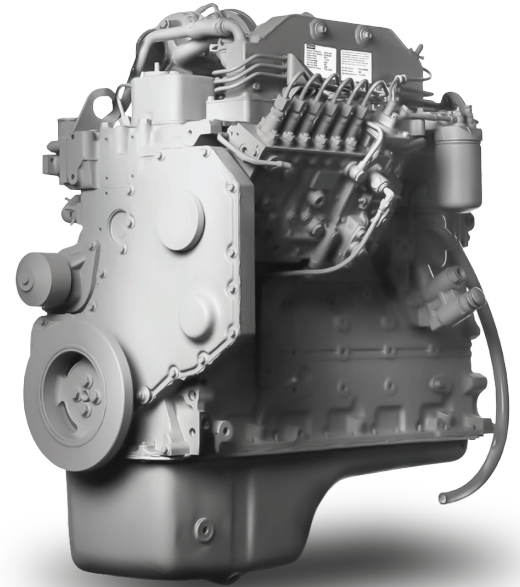
Belt Tensioner



Dampener Pulley



Flywheel



**Critical Parts Inspection Service \$750\***

Removal, Inspection, and Installation of Components | New Fuel, Oil Filters, and Exhaust Manifold Bolts  
Replacement Parts as Needed

**REMOVE | CLEAN | INSPECT | INSTALL** FREE INSTALLATION on Replacement Parts Purchased

- ✓ Belt tensioner
- ✓ Bellhousing
- ✓ Exhaust Manifold
- ✓ Fan & Fan Hub
- ✓ Flywheel
- ✓ Fuel Injectors
- ✓ Fuel Lines & Transfer Pump
- ✓ Injection Pump Drive Gear
- ✓ Starter
- ✓ Aftercooler (where applicable)
- ✓ Block Heater (where applicable)
- ✓ Turbocharger (where applicable)

*Replacement parts are an additional cost*

*\*Includes freight charges, does not include cost of replacement parts. If any critical component part does not pass inspection, it will not be installed on the engine and we will contact you about replacement cost options.*

**Be sure to include the Extended Parts Advantage on your next Custom Long Block purchase.**

**Cummins 3.9L**  
Long Block 4B 4BT 4BTA  
For 4 Cylinder Engines

Part # RP1334

**Cummins 4.5L**  
Long Block 4B 12 Valve  
For 4 Cylinder Engines

Part # RP1412

**Cummins 5.9L**  
Long Block 6B 6BT 6BTA  
For 6 Cylinder Engines

Part # RP1335

**Cummins 8.3L**  
Long Block 6C 6CT 6CTA  
For 6 Cylinder Engines

Part # RP1337

**CALL OR CLICK TODAY!**

800-342-2545 | [ReliancePowerParts.com](http://ReliancePowerParts.com)

# Extended Parts Advantage

Exterior Part Inspections / Replacements



**Includes pick-up of your core engine. Upon arrival, our tech team will carefully remove, inspect, and clean your exterior components.**

- ✓ *We re-install to Cummins® OE specifications and advise on any parts that are not within spec.*
- ✓ *A quote will be provided for parts not meeting minimum specifications. No extra charge for installing components purchased at that time.*
- ✓ *Once inspection and assembly has been completed, we will test run your engine and provide a video of the unit in action prior to shipping back.*

## Inspection & Replacement of Critical Exterior Engine Components

**No Extra Freight Charges** – We pay the freight, there's no extra charge for picking up your engine core.

**All Engine Systems Thoroughly Inspected** – Once your engine arrives, all the exterior components are removed, cleaned, and inspected to make sure everything is up to spec before being re-installed on the new/reman unit. We will inform you of any components that are not up to par and offer industry competitive pricing on replacement options. Any replacement components purchased through the Extended Parts Advantage will be installed FREE OF CHARGE. It's all part of the package. You cover the parts, and we'll handle the installation.

**Free Filters** – New oil and fuel filters are included and installed at no additional cost.

**Free Exhaust Manifold Bolts** – New exhaust manifold bolts are included and installed at no additional cost.

**Final Inspection** – Once all the components have been checked over and installed on the unit (or replaced), the engine is given a final inspection and cranked for oil pressure to make sure all internal components are fully lubricated.

**Test Run & Video** – Our final step is to test run the engine. We verify the timing, idle and high-end throttle, oil pressure, and finally, we film the unit in action so you can rest assured that everything is as it should be.

## Shipping Your Core To Us...

Please be sure that your engine is shipped on a sturdy engine stand able to withstand the round trip. Simply strapping your core to a pallet will not suffice and we will not be responsible for cores damaged in shipping due to improper palletizing.

## What To Include...

We will remove, clean, and inspect the above-listed components prior to installation on your new or remanufactured long block. Should any of these components not pass inspection, you will be contacted with replacement alternatives. The components you must send back are...

- ✓ *Full fuel system, including any/all transfer/lift pump(s) and lines, fuel and oil filter housings, injection pump and drive gear, injectors and return lines, intake manifold cover and bolts, aftercooler, dampener, flywheel, and starter, turbo and exhaust manifold with bolts, turbo oil feed, and return lines, all piping, clamps, preheaters, brackets, and hardware.*

## What Not To Send Back...

We only inspect, test, and swap over system-critical parts such as: Injection Pump, Turbo, Injectors, Fan Hub, Flywheel, Starter, and Bellhousing.

- ✓ *Accessory components are not inspected and will not be re-installed. DO NOT send back: Alternator, Air Compressor, Power Steering/Hydraulic Pumps, Front Drive Shaft, Clutches, Torque Converters, PTO Units, etc...*

All manufacturer names, numbers, symbols, and descriptions are for reference only. It is not implied that any part is the product of the manufacturer - Cummins® is the registered trademark of Cummins Inc, Columbia, Indiana. Extended Parts Advantage free installation is limited to parts purchased through Reliance or one of its subsidiaries.

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